

REX2024
PRCI Research Exchange

Hydrogen-Blended Natural Gas Flow Measurement Challenges for Local Distribution

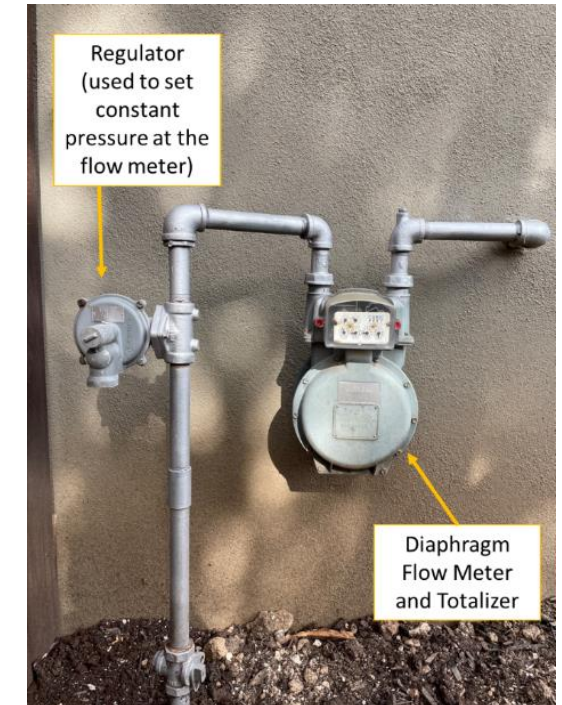
Based on NYSEARCH Funded Testing at SwRI

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San Diego, California
February 27, 2024
4:30 – 5:00 PM, California Ballroom A

Background

2

- Blending hydrogen into natural gas will utilize existing infrastructure, but the components, calculations, and assumptions need to be evaluated
- Specifically, with regards to gas distribution and measuring delivered energy
 - Are the equations of state valid for significant hydrogen content in blended gas?
 - How is the expected mass density affected?
 - How is the heat of combustion affected?
 - Are the flow meters used in the field compatible and accurate at measuring blended gas?



Example field meter installation

Project Setup & Goals

3

- **Research from 2022 – present, funded by NYSEARCH – Northeast Gas Association**
 - Funded by a group of LDCs
- **Direct evaluation of hydrogen's impact on blended gas with respect to**
 - Gas properties
 - Mass density
 - Heat of combustion
 - Flow meter performance

$$\text{Therms} = Q_{\text{volumetric}} \times \rho_{\text{gas blend}} \times HOC \times \text{time}$$

Gas sold to customer	Gas measured by flow meter	Density of gas blend	Heat of Combustion for blended gas	Billing cycle
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Test Facilities

4

- **Flow meter testing performed in a single-pass system**
 - Blended gas test facility developed under this project
 - Branched off from MRF High Pressure Loop, used to supply natural gas stream
- **Gas Properties testing performed in MRF Weigh-Tank Room**

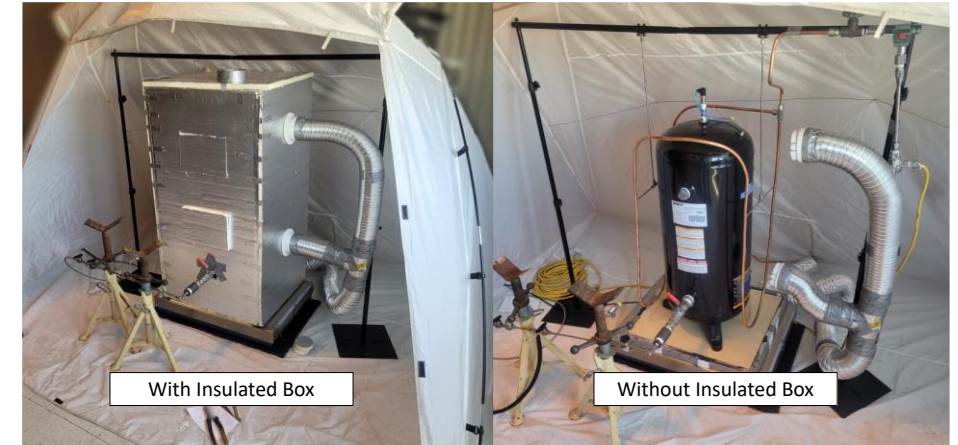


Metering Research Facility (MRF) at SwRI, comprised of a high-pressure loop, low-pressure loop, blended gas test facility, wet-gas loop, and weigh-tank room

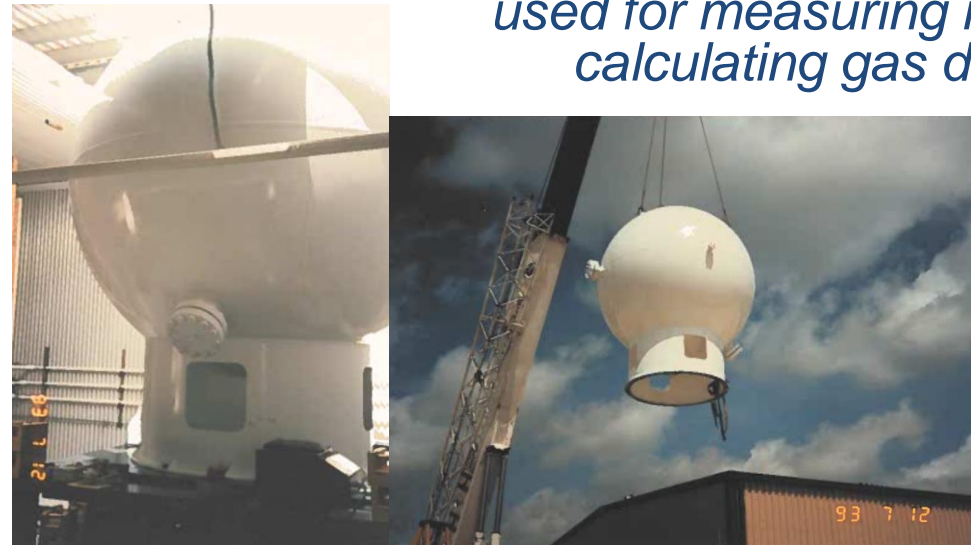
Gas Properties Testing

5

- **Mass density testing conducted via pressurized control volume**
 - Similar function to primary MRF weigh tanks, used as ultra-low uncertainty references for nozzle testing
 - Test plan includes controls and data points for temperature, pressure, composition, and %H₂
- **Heat of Combustion testing to be completed in Q2 of 2024**
 - Initial testing with adiabatic jacket calorimeter
 - Ongoing testing with burning flame BTU analyzer



Blended gas weigh-tank system used for measuring mass and calculating gas density

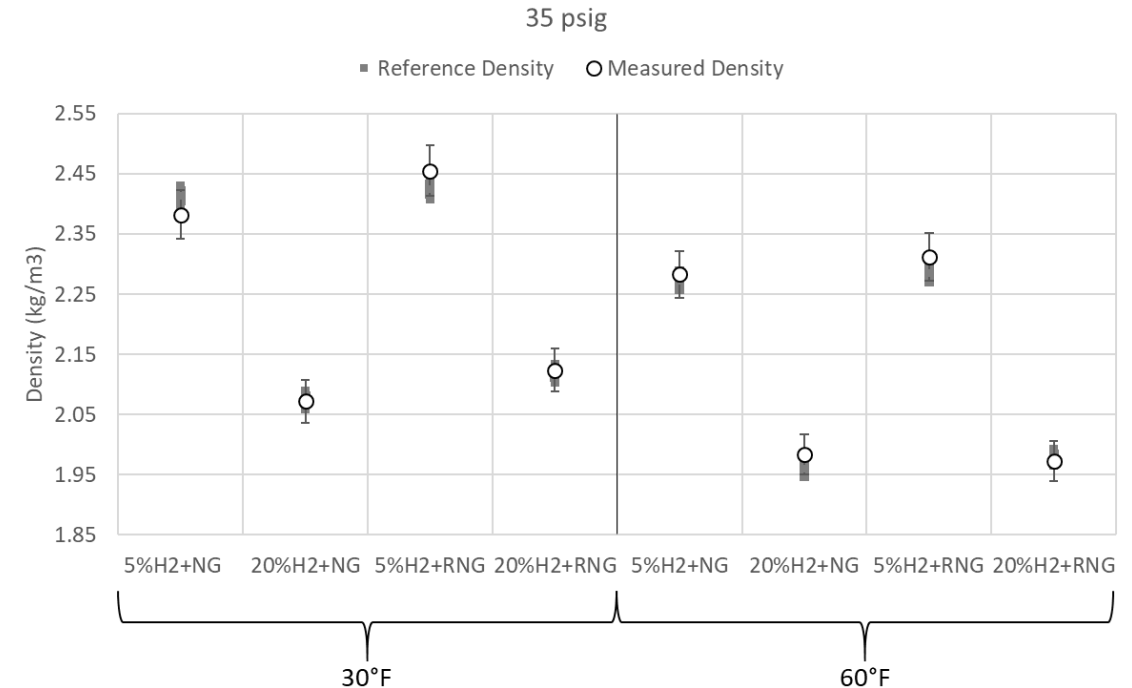


Main MRF gas weigh-tank during initial setup

Gas Properties Testing – Results

6

- Results compared to AGA-8 and GERG equations of state
- Test conditions include
 - Pressures tested from near atmospheric to 35 psig
 - Temperatures from 15°F to 60°F
 - Compositions of distribution-grade natural gas and synthesized RNG
- Sample data shown demonstrate agreeance between measured and reference densities



Measured density vs reference calculations (AGA-8) at 35 psig for natural gas and RNG blended with H₂

Flow Meter Performance Testing

7

- **Flow meters tested in blended gas environments ranging from 5% – 25% H₂ by volume**
 - Independent references used for each gas stream
 - Pressure controlled to model field conditions
- **Four technologies tested across two project phases**
 - Ultrasonic, turbine, rotary, and diaphragm
 - Multiple units tested of each technology type

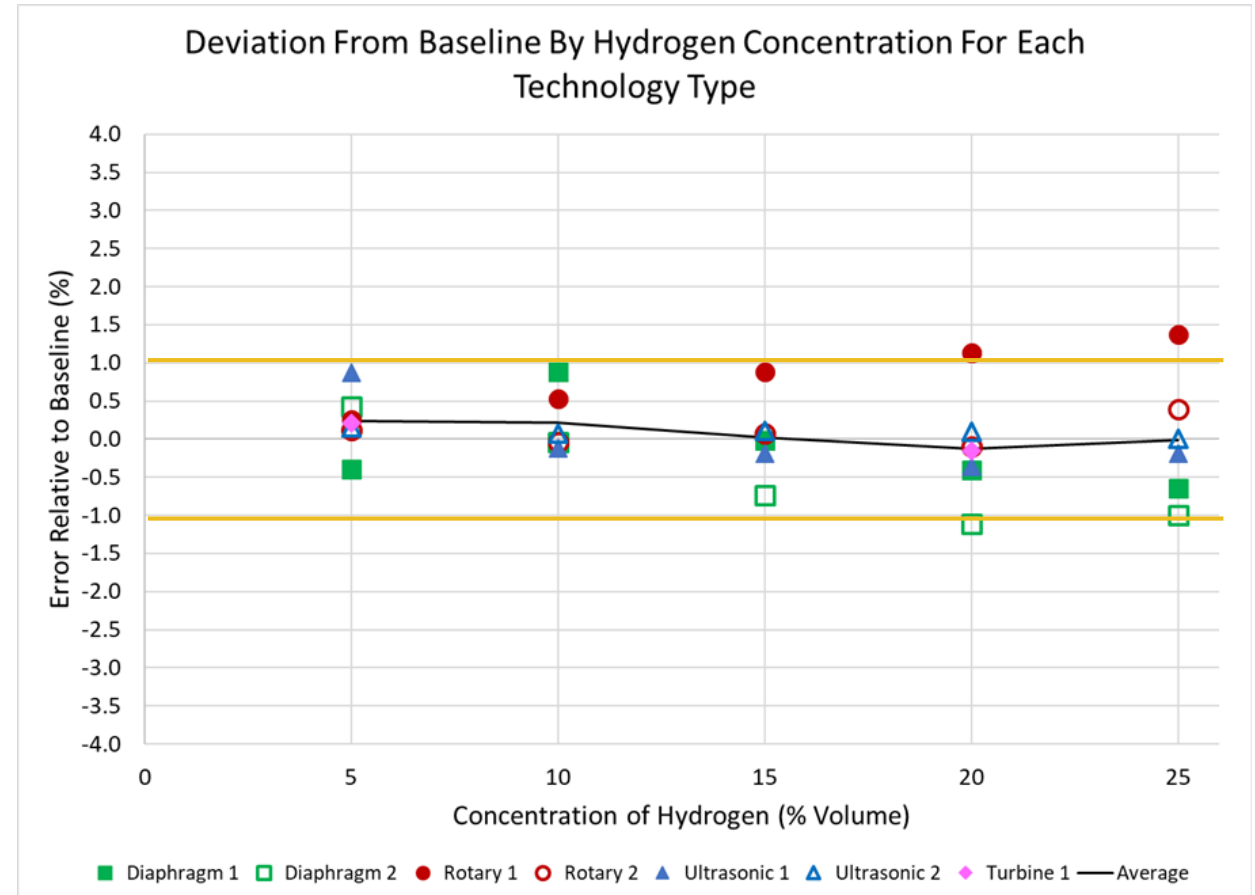


Flow measurement team at the Blended Gas Test Facility at SwRI

Flow Meter Performance Testing – Results

8

- Overall deviation from baseline (0% H₂) was not significant
 - 29/32 data points within $\pm 1\%$
 - One rotary meter showed small positive trend with increasing H₂
- Each data point represents data collected over 1 – 5 flow rates for each meter at each H₂ concentration
 - Sampling times designed to adequately eliminate short-term transient effects



Flow Meter Case Study

9

- **Based on funder-provided data on meter types present in the field**
 - Residential and commercial
 - Large majority of meters are diaphragm
 - Ultrasonic and turbine meters are less common, but each unit typically sees higher flow rates of gas
- **This data will be used along with results from gas properties and flow testing to estimate total impact of discrepancies**



Rainbow in background of turbine flow meter testing

Conclusions

10

- **Gas density values relatively in line with equations of state for <20% H₂**
 - Further testing is not being pursued at this time
- **Further testing is ongoing for heat of combustion**
 - New setup should yield results in Q2 of 2024
- **Flow meter performances generally within acceptable limits for <25% H₂**
 - Combining uncertainties with meters' repeatability values and observed baseline behavior relative to reference, the results were not cause for concern
 - There is more variability in performance at higher concentrations
- **Discussions with NYSEARCH are ongoing regarding more extensive testing**

Thank you



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