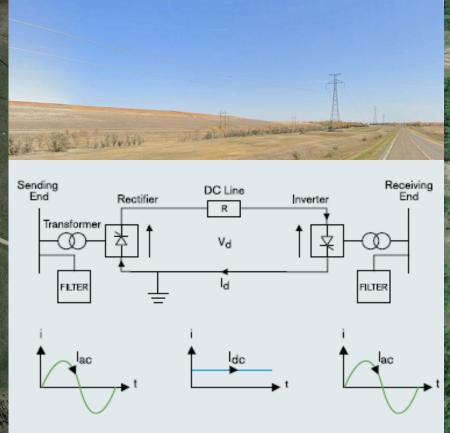


HVDC systems



Rectifier Transmission line Inverter





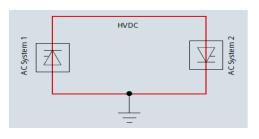


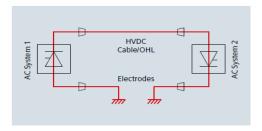
Types of HVDC

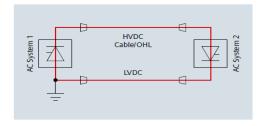


Monopolar

- Older/smaller systems
- Subsea cable
- Ground electrode











Types of HVDC



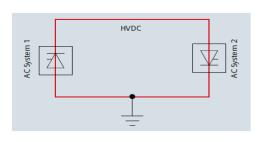
Monopolar

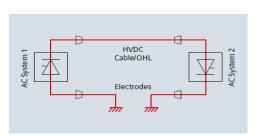
- Older/smaller systems
- Subsea cable
- Ground electrode

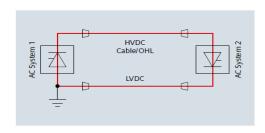
Bipolar/UHVDC

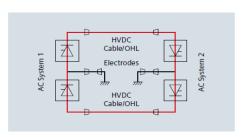
- Newer/higher power
- Overhead lines
- Ground electrode or dedicated metallic return (DMR)

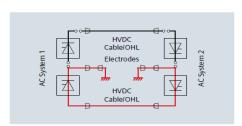
(Solar farms)

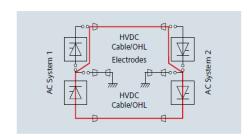


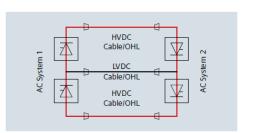
















Types of HVDC



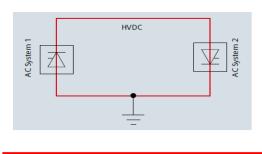
Monopolar

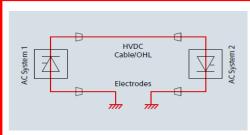
- Older/smaller systems
- Subsea cable
- Ground electrode

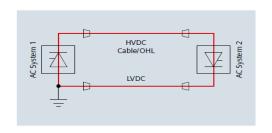
Bipolar/UHVDC

- Newer/high power
- Overhead lines
- Ground electrode or dedicated metallic return (DMR)

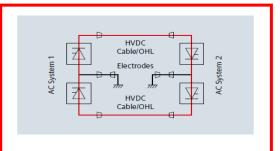
(Solar farms)

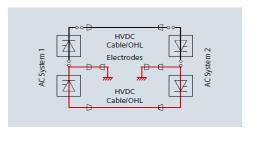


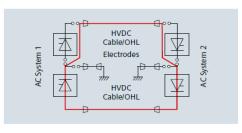


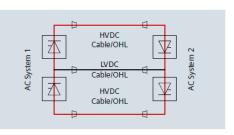


Corrosion threat













Types of HVDC systems



Monopolar

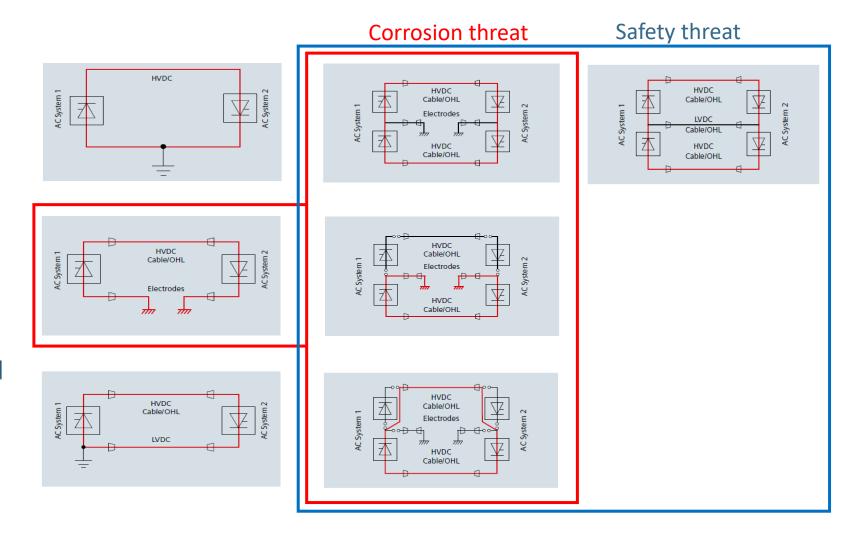
- Older/smaller systems
- Subsea cable
- Ground electrode

Bipolar/UHVDC

- Newer/high power
- Overhead lines
- Ground electrode or dedicated metallic return (DMR)

(Solar farms)

07 June 2022

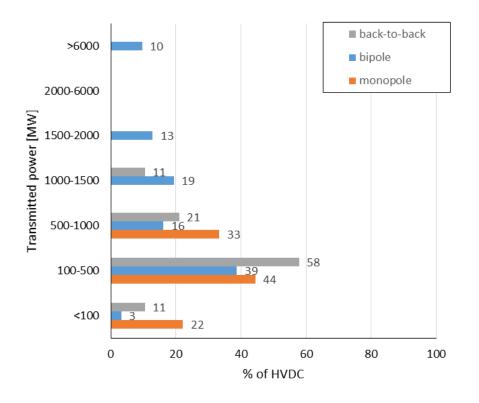


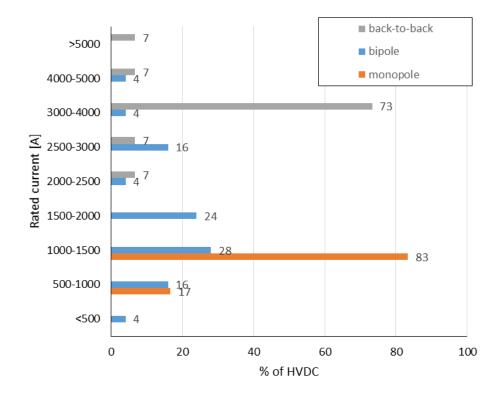


Most common systems



	Africa	Australia & Oceania	Asia	Europe	North America	South America
Operational	3	5	54	53	17	3
Planned (<2020)	0	0	1	9	4	0
Total in 2020	3	5	55	62	21	3







Corrosion threats

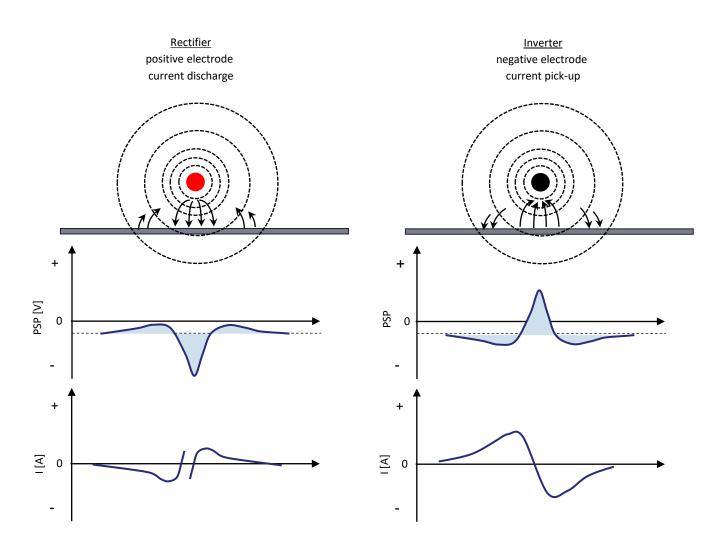


Rectifier

- Current discharge by HVDC
- Current pick-up by pipe
- Mainly risks of overprotection (coating disbondment, H₂cracking)

Inverter

- Current pick-up by HVDC
- Current discharge by pipe
- Mainly risks of corrosion

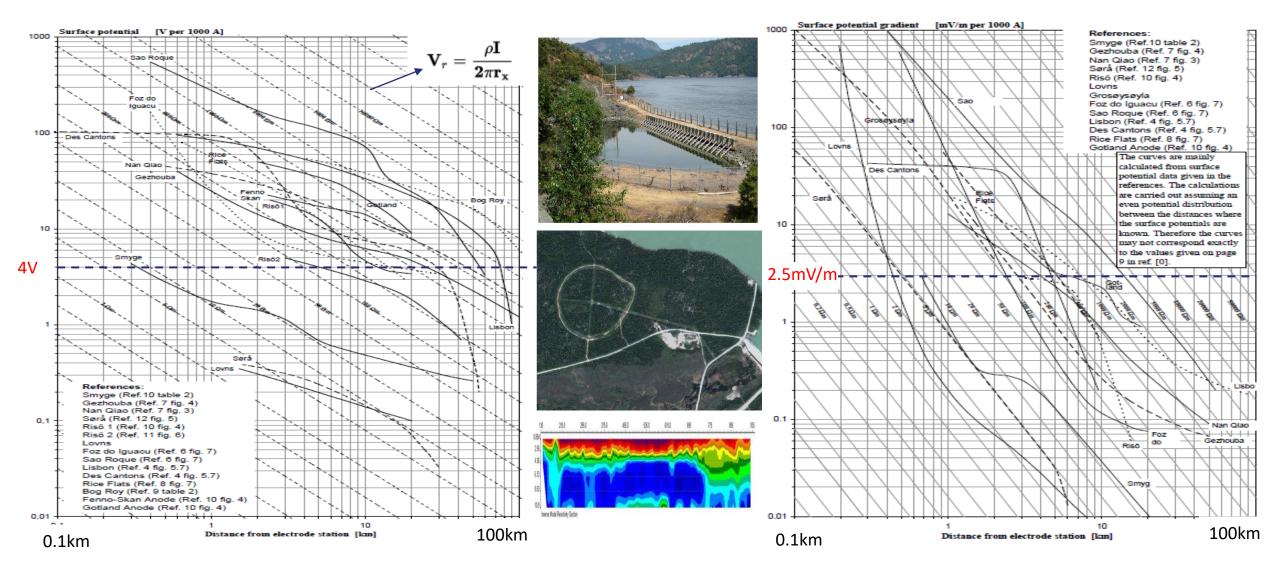






Impact of HVDC electrode







Pipe protection criteria



- Protective measures must be applied if the pipe leakage current density is more than $1 \, \mu A/cm^2$ ($10mA/m^2$) or the cumulative corrosion amount (thickness) affects the safe operation.
- DC interference exists if the pipe-to-soil potential is higher than 20 mV positive shift to the pipe natural potential or the DC soil potential gradient near the pipe is greater than 0.5 mV/m.
- For a new pipeline, if a pipeline route is in the zones where the DC soil potential gradient is greater than 2.5 mV/m, the pipeline may be subject to DC interference and therefore must be evaluated.
- For CP protected pipeline the CP criteria shall be met.



Mitigation strategies



Insulation joints

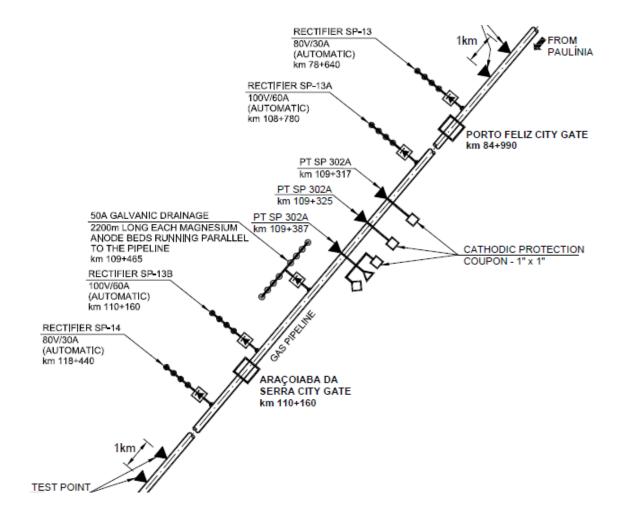
Sacrificial anodes

- Resistance-to-earth < internal pipe R
- Anodic side: J < 1 A/m²
- Cathodic side: J< 0.3 A/m²
- Not so effective -> only small stray current

Automated CP system (w/ drainage)

Line current compensation:

- Current control based on voltage gradient
- Difficult (long cables)







Case study



Bipolar HVDC

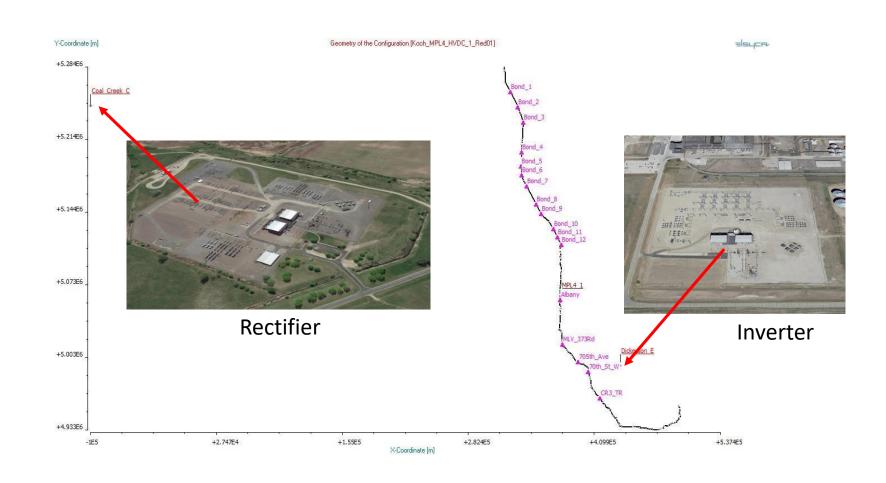
- 500MV nom. power
- 400KV nom. Voltage
- electrode resistance of 0.11 Ω
- 710 km long

Pipeline

- 24" FBE coated
- $20 50 \Omega m$
- 487 km long

Clearance

- rectifier 431 km
- inverter 32 km







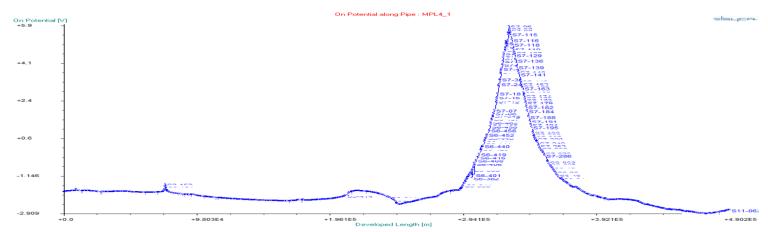
Corrosion threat at inverter



PSP ON – as-found with no interference

-1.83 +9.745E4 +4.873E5

PSP ON – 1375 Amps monopolar operation mode





Corrosion threats at inverter



EISHCR

[V] --+228.3

-+205.6

-+182.9

-+160.2

-+137.5

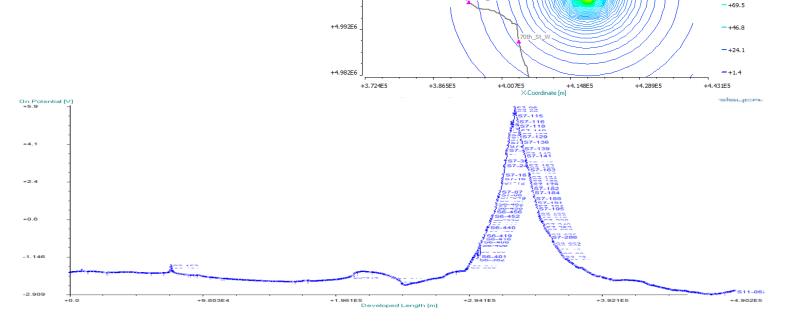
-+114.8

-+92.2

Computed ground potential rise around HVDC electrode

- -228V@electrode
- -12@pipeline

PSP ON – 1375 Amps monopolar operation mode



Y-Coordinate [m]

+5.024E6

+5.013E6

+5.003E6

Potential Distribution on Raster(s) in the Soil

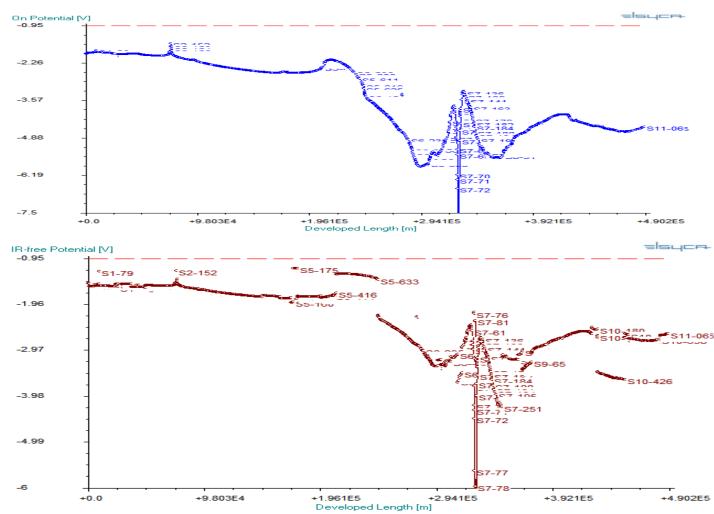


Corrosion prevention



Mitigation system

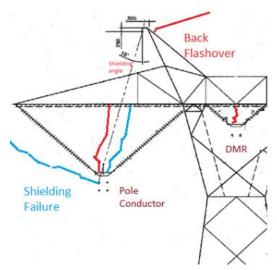
- Voltage controlled rectifier (50V/40A) with deep ground anode bed of 2.74 Ω
- Grounding system of 920 m length in 22 cm backfill having a resistance-to-earth of 0.42 Ω
- Anode potential must compensate the GPR of -12 $\rm V$



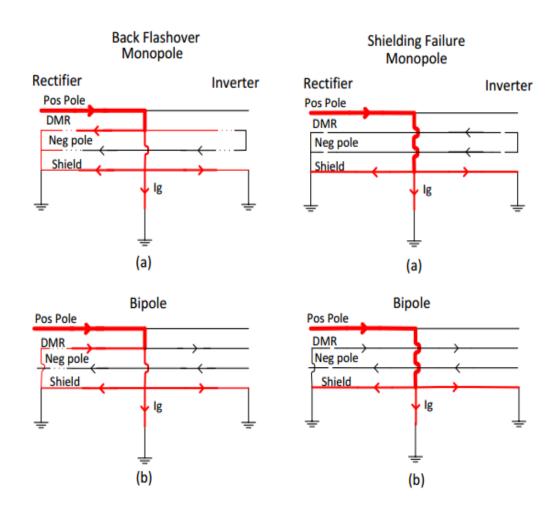


Safety threats









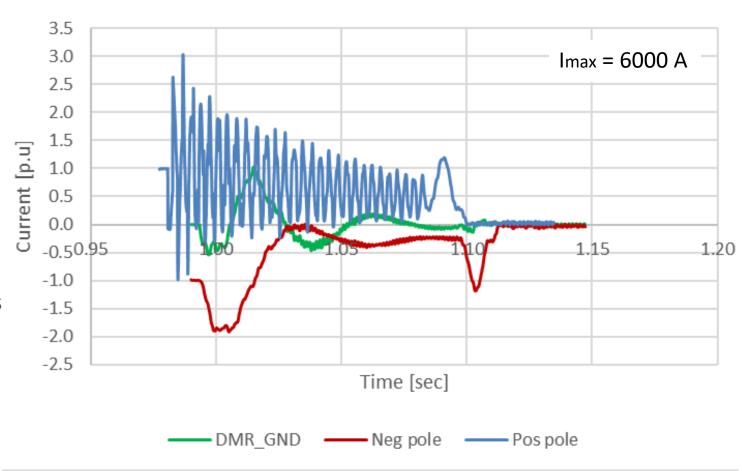


HVDC fault currents



UHVDC with DMR

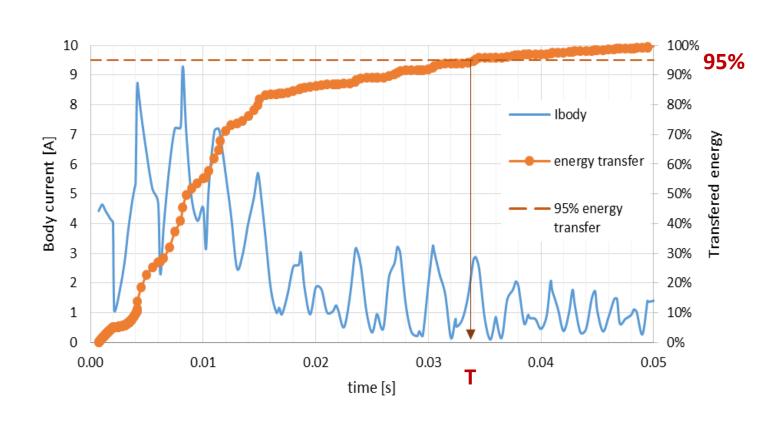
- 800kVA/6000A nominal
- Rectifier feeds the fault current
- Transient signal
- Higher amplitude than DC (1 p.u.)
- Different phase and frequency in conductors/DMR
- Longer clearing time than AC systems
- Total charge accumulated in body during fault event





Fibrillation risks





$$I_{crms} = \sqrt{\int_0^T \frac{1}{T} i_b^2} (t) dt$$

$$I_{B,50} = \frac{0.116}{\sqrt{t_s}} \qquad I_{B,70} = \frac{0.157}{\sqrt{t_s}}$$

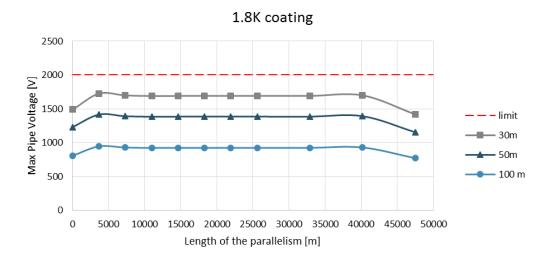
$$F_q = I_{crms,T} \times \Delta T$$
 with $\Delta T = 4ms$

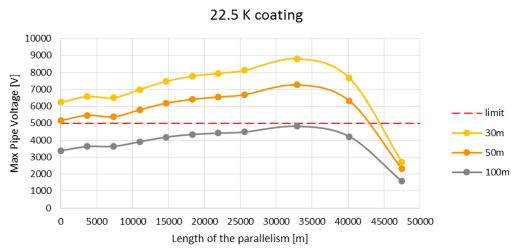


Induced pipeline voltage

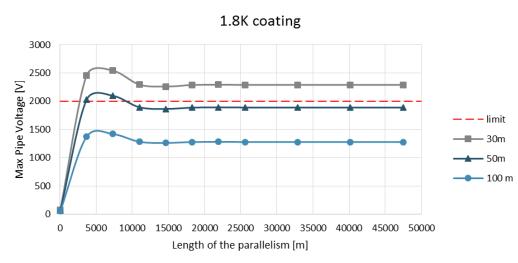


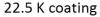
Back flashover

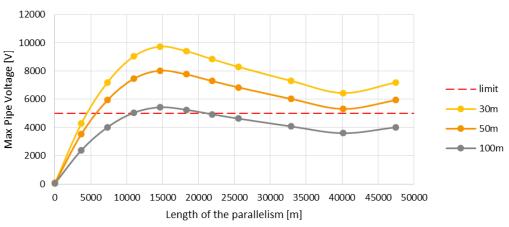




Shielding failure













Case study



HVDC bipolar system

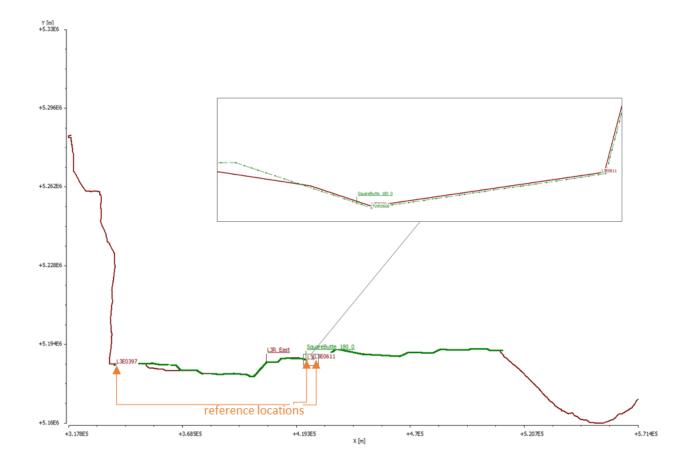
250kV, 500MW (2000A)

Pipeline

- 36" FBE coated
- Coating resistance of 78 k Ω m2
- 100 mi parallelism

Clearance

• Tower – pipe of 25m





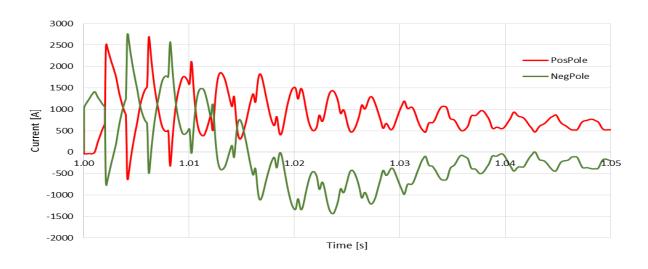


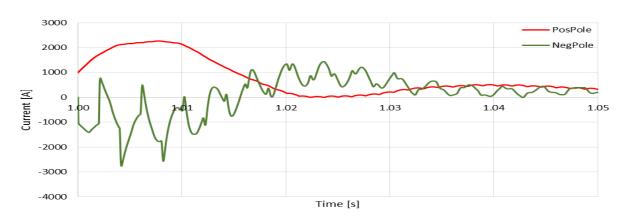
Fault currents



Fault during bipolar mode

Fault during monopolar mode



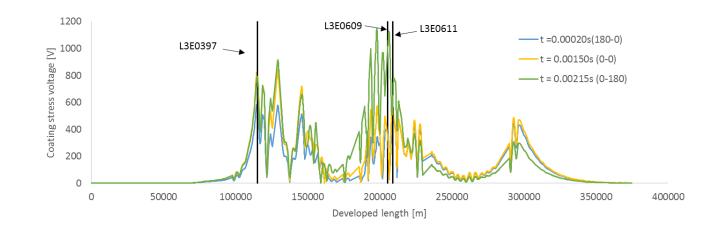




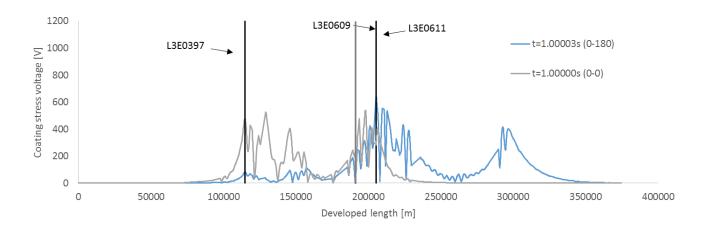
Induced pipeline voltage



Fault during bipolar mode



Fault during monopolar mode





Fibrillation risks



Fault during bipolar mode

Reference location	Event waveform	Total event current [A _{rms}]		Path/Heart	Specific fibrillation charge (4 ms) [mC]	
	duration [ms]	Calculated	Safe limit	current factor	Calculated	Safe limit
L3E0397	23.9	1.695	0.750	Hand-to-feet, F = 1.0	2.32	
L3E0609	45.3	1.089	0.545	Hand-to-feet, F = 1.0	1.53	2.00
L3E0611	39.6	1.037	0.583	Hand-to-feet, F = 1.0	1.59	

Fault during monopolar mode

	Event waveform	Total event current [A _{rms}]		Path/Heart	Specific fibrillation charge (4 ms) [mC]	
	duration [ms]	Calculated	Safe limit	current factor	Calculated	Safe limit
L3E0397	49.5	1.621	0.521	Hand-to-feet, F = 1.0	1.38	
L3E0609	21.1	1.160	0.800	Hand-to-feet, F = 1.0	2.52	2.00
L3E0611	44.75	1.037	0.548	Hand-to-feet, F = 1.0	1.75	





Conclusions & recommendations



Corrosion risks

- Monopolar, bipolar and solar systems with ground return through HVDC electrode
- Stray currents < 2000 Amps under continuous operation (monopolar & bipolar)
- Clearance between pipeline and HVDC electrode < 100 km
- Location near HVDC inverter is most critical
- Criteria of -4V for GPR and 2.5mV/m for electrical field gradient
- Corrosion prevention with grounding systems and potential-controlled rectifiers
- Risk prediction and mitigation design through computational modeling



Conclusions & recommendations



Safety risks

- Bipolar (U)HVDC with overhead lines
- Monopolar and bipolar operation differs
- Clearance from towers <100m
- Location near HVDC rectifier is most critical
- Criteria of 5kV for coating stress and 2mC (4ms) <0.5A (95%) for heart fibrillation
- Safety prevention with conventional grounding systems for reducing induced voltage
- Risk prediction and mitigation design through computational modeling



Thank you for your attention.